

ZINC PRIMER

WELD THROUGH



QUALITY AND PROPERTIES

- High-grade zinc coating, 90 % zinc share in the dry film
- Cathodic corrosion protection for all bare metals
- Resistant to highest demands against corrosion
- Highheat-resistant up to 350°C
- Fast-drying
- Particularly suitable for welding seams
- Ideal for all metals in outside places, exposed to rust
- Mat surface
- Resistant to petrol, chemicals and weather influence

TECHNICAL DATA SHEET

DESCRIPTIONS

Le'Mix Zinc Primer is a Cold galvanization against welding seams and protects metals surfaces which are exposed to corrosion. Excellent rust-protection for all iron metals, such as car bodies, exhaust systems, gates, machines, metal housings, metal fittings, fences, machinery etc.

PHYSICAL AND CHEMICAL DATA

- Basis of the binder: Epoxyester
- Colour: grey
- Smell: solvent
- matt: 0-5 gloss units
- Efficiency: 400 ml are sufficient for 1.25 - 1.75 m²
- Drying time (at 20°C, 50% relative air humidity):
- Dust-dry: after approx. 10-15 minutes
- Non-sticky: after approx. 20-30 minutes
- Resistant to temperature: after 8-12 hours
- The drying time depends on surrounding temperature, air humidity and thickness of the applied coat.
- Temperature resistant: up to 350°C
- Storage stability: 10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
- Size: aerosol can, maximum nominal volume 400 ml

USE INSTRUCTIONS

The metal surface has to be clean and free from fat, remove rust and loose flake from surface. Due to the high density, the Zinc Primer has to be shaken for at least 2 minutes after you hear the noise of the mixing-balls. Otherwise the valve will be blocked, Test spray at an invisible spot. Spray from a distance of approx. 25 - 30 cm. Apply several covering coats. After drying (approx. 24 hours) apply primer and top coat. Do apply just thin coats to objects, which are exposed to high heat.

It is not recommended to overpaint with other laquerse could block)

Environmentally compatible: Le'Mix Pty Ltd is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

Disposal: Please mind the residue inside the containers. Completely emptied containers can be used for recycling. If cans are not emptied, they should be disposed off as "special refuse"

DISCLAIMER OF LIABILITY

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. Le'Mix Pty Ltd is not responsible for any misuse or mishandeling and therefore will not except any liability.