

# Diamond Plus TDS



## Characteristics

High quality, lightweight polyester putty characterized by low viscosity in combination with very good thixotropy. Unique formula of this putty provides a high efficiency, very easy spreading and sanding. Due to perfect levelling and substrate wetting, it creates sealed and pinhole-free coating. Low viscosity and good thixotropic properties enable an easy repair of large areas. Light Body Filler adheres to steel, zinc coated and aluminium surfaces as well as GRP.

## Application

The surface must be clean, dry, degreased and matted with abrasives. Thoroughly mix putty by weight with 3% of BPO hardener. Apply within 5-7 minutes at 20°C. Higher temperature can reduce the pot life and accelerates the drying time.

## Note

Using too much hardener can lead to topcoat discoloration. It is not recommended to use the putty below 15°C. Do not apply over wash primers and one component acrylic products.

## Technical data

VOC content: 2004/42/IIIB(b)(250) <250 g/l

Shelf-life: 12 months Density: 1.15 – 1.18 g/cm<sup>3</sup> Colour: light blue



Cleaning



Hardener addition

|              |       |
|--------------|-------|
| Putty        | 100 g |
| BPO Hardener | 3 g   |



Body filling

5 - 7 min.



Drying time

25 min.



Hand sanding dry

P100 – P240



Machine sanding dry

P100 – P240



Store in cold place



Le'Mix Pty Ltd

29 Claremont Ave Greenacre NSW 2190 Australia

lemix.com.au - info@lemix.com.au - +61297084959