

PLASTIC PRIMER

TECHNICAL DATA SHEET



QUALITY AND PROPERTIES

- Easy and fast application
- Very good adhesion to most plastic car parts such as bumpers and mirrors
- High elasticity
- Very fast drying time
- Can be directly painted over with 1K and 2K primer or topcoats
- High yield

DESCRIPTIONS

Le'Mix plastic primer is an adhesion promoter that's applied directly on all plastic interior and exterior car parts, including bumpers, mirrors and tuning parts. It can be topcoated with primer or paints.

Le'Mix plastic primer is transparent and suitable for most car and lorry interior and exterior plastic parts.

PHYSICAL AND CHEMICAL DATA

- Basis of the binder: Polyolefin resin
- Colour: transparent
- Smell: solvent
- Efficiency: 400ml are sufficient for approx. 3 - 4 m²
- Substrate: PP, PP/EPDM, ABS, SAN, PC, PA, PUR-RIM, R-TPU, PPO, PBT, PUR flexible foam, UP-GF Plastics
- Drying time (at 20°C, 50% relative air humidity):
 - Dust dry: 2-3 min
 - Dry to touch: 5 min
 - Hard dry: 10 min
 - Coatable: 5-10 min
- Storage stability: 10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
- Size: Aerosol can, maximum nominal volume 400 ml
- VOC-value: 400 ml = 276,4 g 150 ml = 111,0 g

USE INSTRUCTIONS

One light coat, Dry for 10 minutes (20°C), Recoat after 10 minutes (20°C)
 Pre-clean undercoat thoroughly with ColorMatic antistatic Plastic Cleaner no. 174 469
 For professional use only
 Wear an appropriate respirator (recommended type A2/P3)



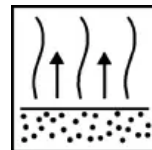
2 min



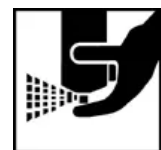
approx. 15 cm



1 C = 1-2 µ



20°C=10 min



5 sec

Environmentally compatible: Le'Mix Pty Ltd is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

Disposal: Please mind the residue inside the containers. Completely emptied containers can be used for recycling. If cans are not emptied, they should be disposed off as "special refuse"

DISCLAIMER OF LIABILITY

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. Le'Mix Pty Ltd is not responsible for any misuse or mishandling and therefore will not accept any liability.