

# Multi - Plastic Putty TDS



v.01-09.2014

## Characteristics

Highly elastic multifunctional putty designed especially for application on plastic substrates including polypropylene. Easy application and modelling. It can be used as fill and as fine putty. Provides pore-free, easy to sand coating. Adheres also to metal substrates, including steel, galvanized steel and aluminium, as well as to polyester surfaces.

## Application

The surface must be clean, dry, degreased and matted with abrasives. Thoroughly mix putty by weight with 2-3% of BPO hardener. Apply within 3 - 5 minutes at 20°C. Higher temperature can reduce the pot life and accelerates the drying time.

**Note:** Using too much hardener can lead to topcoat discoloration. It is not recommended to use putty below 15°C. Do not apply over wash primers and one component acrylic products.

## Technical data

VOC content: 2004/42/IIIB(b)(250) < 250 g/l

Shelf life: 9 months      Density: 2 – 2,1 g/cm<sup>3</sup>      Colour: dark grey



Cleaning



Hardener addition

Putty	100 g
BPO Hardener	2-3 g



Body filling

3 - 5 min.



Drying time

20 - 30 min



Hand sanding / dry

P150 - P320



Machine sanding / dry

P150 - P320



Store in cold place



Le'Mix Pty Ltd

29 Claremont Ave Greenacre NSW 2190 Australia

lemix.com.au - info@lemix.com.au - +61297084959