05781 - CLARPRIMER

LOW VOC
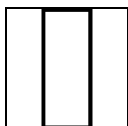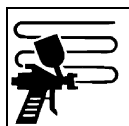
Ready for use

Ø 1,4 mm
4 Atm
N° of coats:
1 cross coat

Air drying at 20° C:
20-30 min.

DESCRIPTION

Single pack colourless primer based on special resins.

USE

Adhesion promoter for polypropylene resin articles (PP-EPDM).

CHARACTERISTICS

It adheres perfectly to polypropylene car components (in practice on almost all bumpers and plastic parts of car manufacturers). It allows all topcoats from the Lechler car refinishing range the adhesion on these parts.

SUBSTRATE PREPARATION

Degrease with 00617 PLASTIC CLEANER and then with 00699 HYDROCLEANER / 00665 HYDROCLEANER SLOW. Removal of pre-existent, non-coherent or solvent-sensitive primers.

APPLICATION

Spraying.
The product is ready for use.
Ø Air cap: 1.4 m
Air pressure: 4 Atm
Number of coats: 1 cross coat
Recommended film thickness: 5 - 10 µ
Theoretical coverage: 1 kg mixture = 5,5 m^2 at 5 µ
$\qquad\qquad\qquad\quad$ 1 l   mixture = 6,2 m^2 at 5 µ
V.O.C. of the product ready for use: 862 g/l
Product out of directive 2004/42/CE

DRYING TIME

Air drying at 20 °C: 20-30 min.

OVERCOAT WITH

  .   HYDROFAN +MACROFAN UHS CLEARCOATS
  .   MACROFAN TOP COAT
  .   2K fillers from the Lechler range
MACROFAN MAC5 does not adhere so well as other products.

NOTE

CLARPRIMER is not recommended on manufactured items of different resins from propylene, because it has no effect.
Too high film thickness of CLARPRIMER can cause poor adhesion when topcoats are applied.

TECHNICAL DATA SHEET N° 0238-GB
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